

Quality Plan

STD Time:00:00:00	Start Time:10:45:00	End Time:11:12:00				
Date:10-12-2020						
Vendor:NEW ROSHAN INDUSTRIES	Qty.Inspected:36					
Material Text:WASHER-M20 EM-140-PUNCHING	Qty.Accepted:0					
Material No:53038120201	Qty.Rework:0					
Document No:0	Qty.Rejected:0					
Quality Plan:100% inspection for all critical parameters (C) and 10 nos sample for remaining parameters.						
SNo	Specified Dimension	Acceptance Rang	Inst/Gauge to be Used	Observed Dimension	Qty.Rej/ to be R/W	Remarks
1	Finish: Zinc Plating 8-10 microns with dichromate sealing	No Shades	Dig.Coating Thk.Gauge	Na		Na
2	Visual Inspection	Burrs & Sharp Edges not allowed	Visual	(minor)sharp edges observed		
3	Material:CRCA Sheet	TC Required	Visual	Tc received		Ok
4	Thk 3.0+/-0.18	2.82-3.18	Micro Meter	3.02- 3.22		Ok
5	ID 20.5+0.5/-0.0 (C)	20.5-21.0	Vernier	20.52- 20.60		Ok
6	OD 40.0+/-0.5	39.5-40.5	Vernier	39.92_ 39.98		Ok
Inspected By:NARESH BABU SEELABOINA			Verified/Approved By: MURALI RAJU MUPPALA			
Instrument Code:T5179			Revision Status:00 on 26.03.15			
QP-53038120201(00 on 26.03.15)1/1						

