

Quality Plan

STD Time:00:00:00		Start Time:00:00:00		End Time:00:00:00		
Date:10-12-2020						
Vendor:			Qty.Inspected:0			
Material Text:WASHER-M20 EM-140-PUNCHING			Qty.Accepted:0			
Material No:53038120201			Qty.Rework:0			
Document No:0			Qty.Rejected:0			
Quality Plan:100% inspection for all critical parameters (C) and 10 nos sample for remaining parameters.						
SNo	Specified Dimension	Acceptance Rang	Inst/Gauge to be Used	Observed Dimension	Qty.Rej/ to be R/W	Remarks
1	Finish: Zinc Plating 8-10 microns with dichromate sealing	No Shades	Dig.Coating Thk.Gauge			
2	Visual Inspection	Burrs & Sharp Edges not allowed	Visual			
3	Material:CRCA Sheet	TC Required	Visual			
4	Thk 3.0+/-0.18	2.82-3.18	Micro Meter			
5	ID 20.5+0.5/-0.0 (C)	20.5-21.0	Vernier			
6	OD 40.0+/-0.5	39.5-40.5	Vernier			
Inspected By:			Verified/Approved By: MURALI RAJU MUPPALA			
Instrument Code:			Revision Status:00 on 26.03.15			
QP-53038120201(00 on 26.03.15)1/1						

