

Quality Plan

STD Time:00:00:00	Start Time:00:00:00	End Time:00:00:00
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Date:10-12-2020	
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Vendor:	Qty.Inspected:0
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Material Text:WASHER-M20 EM-140-PUNCHING	Qty.Accepted:0
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Material No:53038120201	Qty.Rework:0
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Document No:0	Qty.Rejected:0
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Quality Plan:100% inspection for all critical parameters (C) and 10 nos sample for remaining parameters.

SNo	Specified Dimension	Acceptance Rang	Inst/Gauge to be Used	Observed Dimension	Qty.Rej/ to be R/W	Remarks
1	Finish: Zinc Plating 8-10 microns with dichromate sealing	No Shades	Dig.Coating Thk.Gauge			
2	Visual Inspection	Burrs & Sharp Edges not allowed	Visual			
3	Material:CRCA Sheet	TC Required	Visual			
4	Thk 3.0+/-0.18	2.82-3.18	Micro Meter			
5	ID 20.5+0.5/-0.0 (C)	20.5-21.0	Vernier			
6	OD 40.0+/-0.5	39.5-40.5	Vernier			

Inspected By:	Verified/Approved By: MURALI RAJU MUPPALA
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Instrument Code:	Revision Status:00 on 26.03.15
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QP-53038120201(00 on 26.03.15)1/1	
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