

Quality Plan

STD Time:02:04:00	Start Time:00:05:00	End Time:01:05:00
Date:11-11-2020		
Vendor: PANAMA ENGINEERING ENTERPRISE	Qty. Inspected: 10	
Material Text: M4 CAPTIVE SCREW	Qty. Accepted: 104	
Material No: 50286610071	Qty. Rework: 100	
Document No: 0	Qty. Rejected: 42	

Quality Plan: a) 10 nos Sample Inspection. b) 100% Visual Inspection

SNo	Specified Dimension	Acceptance Rang	Inst/Gauge to be Used	Observed Dimension	Qty. Rej/ to be R/W	Remarks
1	Visual inspection: Remove all sharp edges and burrs	sharp edges and burrs are Not allowed	visual	0	0	0
2	Chm 0.5+/-0.2x45 Degrees Typ	0.3-0.7x45 Degrees	Vernier	0	0	0
3	MATERIAL: O8.0. ±0.1 SS ROD, AS PER IS 6603 GRADE: SS 304, NON-MAGNETIC	Mill T.C / Chemical composition (Lab) required	visual	0	0	0
4	5.0 ±0.2	4.8 - 5.2	Vernier calliper (0.02mm)	0	0	0
5	1.2 ±0.1	1.1 - 1.3	Vernier calliper (0.02mm)	0	0	0
6	1.2 ±0.2	1.0 - 1.4	Vernier calliper (0.02mm)	00	0	0
7	3.0 ±0.2	2.8 - 3.2	Vernier calliper (0.02mm)	0	0	0
8	M4 X0.7P	Go Ok - Nogo not Ok	T G (Thread Gauge)	0	0	0
9	15.0 ±0.2	14.8 - 15.2	Vernier calliper (0.02mm)	0	0	0
10	1 ±0.2X45 Degrees	0.8 - 1.2X45	Vernier calliper (0.02mm)	0	0	00
11	25.0 ±0.5	24.5 - 25.5	Vernier calliper (0.02mm)	0	0	0

Inspected By:AMARENDER GOPI ANITHA VANGALA	Verified/Approved By:
Instrument Code:0457	Revision Status:03
QP-50286610071(03)1/1	

