

Quality Plan

STD Time:00:20:00		Start Time:09:30:00		End Time:10:00:00		
Date:05-09-2020						
Vendor:ELGI EQUIPMENTS LIMITED			Qty.Inspected:100			
Material Text:GASKET BIG CYL TO D/V DIA 100			Qty.Accepted:100			
Material No:62203005001			Qty.Rework:0			
Document No:2010066285			Qty.Rejected:0			
Quality Plan:10 Nos dimensional inspection.100% part No.,Make & visual inspection						
SNo	Specified Dimension	Acceptance Rang	Inst/Gauge to be Used	Observed Dimension	Qty.Rej/ to be R/W	Remarks
1	PART NO:519210	PART NO:519210	Visual	PART NO:519210	Tq	ok
2	MAKE:ELGI	MAKE:ELGI	Visual	MAKE:ELGI	Tq	ok
3	DIA 100	99.5-100.5	Vernier	100.1	TQ	OK
4	Visual inspection : Physical damages not allowed	Free from physical damages	Visual	No defects	TQ	OK
Inspected By:JOHN WESLEY SINGARAPU			Verified/Approved By: MURALI RAJU MUPPALA			
Instrument Code:T5106			Revision Status:			
QP-62203005001()1/1						

